



**LAKE COUNTY SUPERVISOR OF ELECTIONS BUILDING TI
SUBSTITUTION – CANOPY PAINT**

One of our subcontractors has requested to use the attached PPG products to repaint the canopy, in lieu of the specified Alkyd.

1. MULTIPRIME4360
2. PITT-TECH®PLUSEPDTMACRYLICSEMI-GLOSS

Please advise if these are approved substitutes. Thank you!

MULTIPRIME 4360

DESCRIPTION

One-component, low VOC universal primer

PRINCIPAL CHARACTERISTICS

- May be used on both ferrous and galvanized metal
- Fast drying properties
- Excellent corrosion resistance
- May be topcoated with high performance coatings
- Lead and chromate free
- High volume solids

COLOR AND GLOSS LEVEL

- Gray, White, Red
- Flat

BASIC DATA AT 68°F (20°C)

Data for product	
Number of components	One
Volume solids	60 ± 2%
VOC (Supplied)	max. 2.8 lb/US gal (approx. 338 g/l)
Recommended dry film thickness	2.0 - 2.5 mils (50 - 64 µm) depending on system
Theoretical spreading rate	481 ft ² /US gal for 2.0 mils (12.0 m ² /l for 50 µm)
Shelf life	At least 12 months when stored cool and dry

Notes:

- See ADDITIONAL DATA – Overcoating intervals
- See ADDITIONAL DATA – Curing time

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- Coating performance is, in general, proportional to the degree of surface preparation

Steel

- Remove all rust, dirt, moisture, grease or other contaminants from the surface
- Abrasive blast cleaning to SSPC SP-6 standards will give optimum performance
- Where abrasive blasting is not practical, power tool cleaning in accordance with SSPC SP-3 or hand tool cleaning to SSPC SP-2 requirements is acceptable
- Performance over hand or power tool cleaning is dependent on the degree of cleaning



MULTIPRIME 4360

Galvanized and aluminum

- Remove oils and dirt by solvent cleaning with Prep 88 Cleaner or other suitable cleaner, followed by a thorough water rinsing
- Apply a test patch to confirm compatibility and adhesion
- Allow to dry and cure at least one week before testing adhesion per ASTM D 3359. If adhesion is poor, prepare surface by brush blasting per SSPC SP-16 guidelines

Previously painted surfaces

- Wash to remove contaminants
- Rinse thoroughly with water and allow to dry
- Sanding is not required if the surface is properly and thoroughly cleaned (scuff sanding is required only on glossy, hard, slick, or dense surfaces which are subject to high levels of moisture)
- Remove loose paint
- Scrub heavily chalked exterior areas and overhead areas such as eaves with soap and water
- All existing mildew must be removed by washing with a solution of 16 oz (473 ml) liquid household bleach and 2 oz (59 ml) non-ammoniated liquid detergent per gallon (3.785 L) of water. Rinse surfaces clean with water and allow to dry for 24 hours
- Spot prime bare areas with this product
- For optimum performance in more corrosive areas, the entire surface should be abrasive blast cleaned and primed with this product

Substrate temperature and application conditions

- Surface temperature during application should be between 40°F (4°C) and 120°F (49°C)
- Surface temperature during application should be at least 5°F (3°C) above dew point
- Ambient temperature during application and curing should be between 40°F (4°C) and 100°F (38°C)
- Relative humidity during application should be between 0% and 85%

Warning

Removal of old paint by sanding, scraping or other means may generate dust or fumes which contain lead. EXPOSURE TO LEAD DUST OR FUMES MAY CAUSE ADVERSE HEALTH EFFECTS, ESPECIALLY IN CHILDREN OR PREGNANT WOMEN. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted and approved (e.g., NIOSH approved) respirator and proper containment and cleanup. For additional information, contact the USEPA/Lead Information Hotline at 1-800-424-LEAD or the regional Health Canada office

SYSTEM SPECIFICATION

- Primers: Direct to metal
- Topcoats: HPC RUST PREVENTATIVE ALKYD 4306, HPC INDUSTRIAL ALKYD 4308, HPC INDUSTRIAL ALKYD 4308H, PITT-TECH PLUS 4216 HP, UNI-GRIP 4380, UNI-GRIP 4382, consult PPG Technical Sales for additional options

INSTRUCTIONS FOR USE

- Inspect the top surface and remove any “skins” that may have formed on top
- Agitate with a power mixer for 1 – 2 minutes until completely dispersed. Ensure good off-bottom mixing

MULTIPRIME 4360

Application

- Area should be sheltered from airborne particulates and pollutants
- Ensure good ventilation during application and curing
- Provide shelter to prevent wind from affecting spray patterns

Material temperature

Material temperature during application should be between 50°F (10°C) and 90°F (32°C)

Air spray

- Separate air and fluid pressure regulators and a moisture and oil trap in the main air supply line are recommended.

Recommended thinner

No thinner should be added

Nozzle orifice

Approx. 0.070 in (1.8 mm)

Airless spray

- 30:1 pump or larger
- Adjust pump pressure as needed

Recommended thinner

No thinner should be added

Nozzle orifice

0.015 – 0.017 in (approx. 0.38 – 0.43 mm)

Brush/roller

- Use a high quality natural bristle brush and/or solvent resistant, 3/8" nap roller. Ensure brush/roller is well loaded to avoid air entrainment. Multiple coats may be necessary to achieve adequate film-build

Recommended thinner

No thinner should be added

Cleaning solvent

PPG Thinner 21-05/65 Thinner



MULTIPRIME 4360

ADDITIONAL DATA

Overcoating interval for DFT up to 2.0 mils (51 µm)		
Overcoating with...	Interval	77°F (25°C)
itself	Minimum	30 minutes
	Maximum	Extended

Notes:

- Overcoating times valid for a relative humidity of 50%
- Drying times may vary depending on temperature, humidity, and air movement

Curing time for DFT up to 2.0 mils (51 µm)		
Substrate temperature	Dry to touch	Dry hard
77°F (25°C)	15 minutes	1 hour

Note: Curing times valid for a relative humidity of 50%

DISCLAIMER

- For professional use only. Not for household use

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets

Danger

Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.pittsburghpaints.com, Spontaneous Combustion Advisory for additional information

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

• CONVERSION TABLES	INFORMATION SHEET	1410
• EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
• SAFETY INDICATIONS	INFORMATION SHEET	1430
• SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD	INFORMATION SHEET	1431



MULTIPRIME 4360

WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

LIMITATIONS OF LIABILITY

IN NO EVENT WILL PPG BE LIABLE UNDER ANY THEORY OF RECOVERY (WHETHER BASED ON NEGLIGENCE OF ANY KIND, STRICT LIABILITY OR TORT) FOR ANY INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES IN ANY WAY RELATED TO, ARISING FROM, OR RESULTING FROM ANY USE MADE OF THE PRODUCT. The information in this sheet is intended for guidance only and is based upon laboratory tests that PPG believes to be reliable. PPG may modify the information contained herein at any time as a result of practical experience and continuous product development. All recommendations or suggestions relating to the use of the PPG product, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data, which to the best of PPG's knowledge, is reliable. The product and related information is designed for users having the requisite knowledge and industrial skills in the industry and it is the end-user's responsibility to determine the suitability of the product for its own particular use and it shall be deemed that Buyer has done so, as its sole discretion and risk. PPG has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Therefore, PPG does not accept any liability arising from any loss, injury or damage resulting from such use or the contents of this information (unless there are written agreements stating otherwise). Variations in the application environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results. This sheet supersedes all previous versions and it is the Buyer's responsibility to ensure that this information is current prior to using the product. Current sheets for all PPG Protective & Marine Coatings Products are maintained at www.ppgpmc.com. The English text of this sheet shall prevail over any translation thereof.

AVAILABILITY

Packaging

1-gallon and 5-gallon kits

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PITT-TECH® PLUS EP DTM ACRYLIC SEMI-GLOSS

DESCRIPTION

One-component, int./ext. semi-gloss DTM industrial grade enamel

PRINCIPAL CHARACTERISTICS

- 100% waterborne acrylic enamel
- Excellent adhesion for true DTM performance
- Easy to apply
- Low odor during application
- Fast drying properties
- Flash rust resistant
- Good abrasion, chemical, and corrosion resistance
- Provides mildew resistant coating
- Washable, scrub resistant
- Soap and water clean up

COLOR AND GLOSS LEVEL

- White and Pastel Base, Midtone Base, Neutral Base, Red Base, Yellow Base, Black
- Semi-gloss

Note: Certain colors, especially red, orange, and yellow may require additional coats for adequate hiding, especially if applied over primers with a significant color contrast

BASIC DATA AT 68°F (20°C)

Data for product	
Number of components	One
Volume solids	40 ± 2%
VOC (Supplied)	max. 0.4 lb/US gal (approx. 50 g/l)
Temperature resistance (Continuous)	To 200°F (93°C)
Temperature resistance (Intermittent)	To 250°F (121°C)
Recommended dry film thickness	2.0 - 4.0 mils (50 - 100 µm) depending on system
Theoretical spreading rate	320 ft ² /US gal for 2.0 mils (7.9 m ² /l for 50 µm)
Shelf life	At least 36 months when stored cool and dry

Notes:

- See ADDITIONAL DATA - Overcoating intervals
- See ADDITIONAL DATA - Curing time



PITT-TECH® PLUS EP DTM ACRYLIC SEMI-GLOSS

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- Coating performance is proportional to the degree of surface preparation. Refer to the application instructions for specific primers and intermediate coats for application and curing procedures. Ensure epoxies are free from amine blush prior to overcoating. All previous coats must dry and free of contaminants. Adhere to all minimum and maximum topcoat times for specific primers and intermediate coats. Aged epoxy coatings require abrading prior to applying the product. A test patch over unknown coatings is recommended.

Steel

- Remove all rust, dirt, moisture, grease or other contaminants from the surface in accordance with SSPC SP-1
- Power tool clean in accordance with SSPC SP-3 or hand tool clean to SSPC SP-2 requirements. Alternately, abrasive blast to SSPC SP-7 requirements. Abrasive blasting to SSPC SP-6 or better is also allowable and will give the best possible system performance
- Note that a primer must be used on all bare metal substrates when using colors made from Midtone and Neutral bases
- When using as a DTM finish without a primer, a minimum of two coats is recommended for best corrosion resistance

Non-ferrous metals and galvanizing

- Remove oil or soap film with detergent or emulsion cleaner as per SSPC SP-1 and galvanizing requirements, then use a phosphatizing conversion coating
- Alternately, power tool clean to uniformly abrade the surface or lightly abrasive blast with a fine abrasive to produce a uniform and dense anchor profile of 1.0 – 2.0 mils (25 – 50 µm) in accordance with SSPC SP-16.
- Galvanizing that has had at least 12 months of exterior weathering may be coated after power washing to remove all contaminants and white rust
- Galvanized surfaces that have been passivated with a chromate treatment must be abrasive blasted. Coatings may not adhere to chromate sealed galvanizing if the chromates are not completely removed.

Concrete / Masonry

- Clean concrete surface, abrasive blast per ASTM D4259 or acid-etch in accordance with ASTM D 4260
- Fill concrete voids with AMERCOAT 965 or AMERCOAT 114 A
- Clean masonry surfaces by ASTM D4261
- Fill masonry block with AMERLOCK 400 BF block filler or PPG 4-100XI acrylic block filler

Wood

- Sand new bare wood to remove any surface contamination and surface cells
- Remove oil spots, sap or pitch by wiping with 97-737 thinner
- Properly dispose of solvent rags to avoid spontaneous combustion hazard
- A wood primer or a first coat of this product may be used to prime the surface
- To recoat primed wood, remove all dirt, grease, or oil with a cleaner. Rinse with clean water. Remove wax with a commercial de-waxer. Sand loose paint to a tight, adherent surface

Dry wall

- Tape all joints, fill cracks and nail holes with patching, paste or spackle; sand smooth. Remove all dust. Unsealed drywall will require at least 2 coats of this product



PITT-TECH® PLUS EP DTM ACRYLIC SEMI-GLOSS

Substrate temperature and application conditions

- Surface temperature during application should be between 40°F (4°C) and 120°F (49°C)
- Surface temperature during application should be at least 5°F (3°C) above dew point
- Ambient temperature during application and curing should be between 40°F (4°C) and 100°F (38°C)
- Relative humidity in excess of 85% will slow curing

Warning

Removal of old paint by sanding, scraping or other means may generate dust or fumes which contain lead. EXPOSURE TO LEAD DUST OR FUMES MAY CAUSE ADVERSE HEALTH EFFECTS, ESPECIALLY IN CHILDREN OR PREGNANT WOMEN. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted and approved (e.g., NIOSH approved) respirator and proper containment and cleanup. For additional information, contact the USEPA/Lead Information Hotline at 1-800-424-LEAD or the regional Health Canada office

SYSTEM SPECIFICATION

- Primers for concrete, masonry, stucco, plaster: 4-603XI, 4-808, AMERLOCK SERIES (concrete)
- Primers for CMU: 4-100XI, AMERLOCK 400BF, 6-15XI
- Primers for ferrous metal: self-priming, 90-1912 SERIES, METALHIDE 2000, 6-208, 7-852, AMERLOCK 2/400, DIMETCOTE 9 SERIES
- Primers for non-ferrous metals: self-priming, 90-1912 SERIES, 6-204, 6-208, 6-209
- Primers for drywall: 6-2, 9-900, 17-921XI
- Primers for Exterior Wood: 17-921XI

INSTRUCTIONS FOR USE

- Agitate with a power mixer for 1 – 2 minutes until completely dispersed. Ensure good off-bottom mixing

Application

- Area should be sheltered from airborne particulates and pollutants
- Avoid combustion gases or other sources of carbon dioxide that may promote ambering of light colors
- Ensure good ventilation during application and curing
- Provide shelter to prevent wind from affecting spray patterns
- Avoid exterior painting late in the day or when dew or condensation are likely to form or if rain is expected

Material temperature

Material temperature during application should be between 50°F (10°C) and 90°F (32°C)



PITT-TECH® PLUS EP DTM ACRYLIC SEMI-GLOSS

Air spray

- Use standard conventional equipment

Recommended thinner

Tap water

Volume of thinner

0 - 5%

Nozzle orifice

Approx. 0.070 in (1.8 mm)

Nozzle pressure

0.3 - 0.5 MPa (approx. 4 - 5 bar; 50 - 70 p.s.i.)

Note: Overthinning may result in inadequate film thickness and subsequent pinpoint rusting

Airless spray

- 28:1 pump or larger

Recommended thinner

Tap water

Volume of thinner

0 - 5%

Nozzle orifice

0.013 - 0.017 in (approx. 0.33 - 0.43 mm)

Note: Overthinning may result in inadequate film thickness and subsequent pinpoint rusting

Brush/roller

- Use a high quality polyester/nylon brush and/or a high quality 3/8" nap roller. In hot or dry conditions, layoff lightly rolling with 3/8" nap roller cover. Multiple coats may be required to achieve specified film thickness

Recommended thinner

Tap water

Volume of thinner

0 - 5%

Note: Overthinning may result in inadequate film thickness and subsequent pinpoint rusting

PITT-TECH® PLUS EP DTM ACRYLIC SEMI-GLOSS

Cleaning solvent

Soap and water

ADDITIONAL DATA

Overcoating interval for DFT up to 2.0 mils (51 µm)					
Overcoating with...	Interval	40°F (4°C)	50°F (10°C)	70°F (21°C)	90°F (32°C)
itself	Minimum	1 hour	1 hour	45 minutes	30 minutes
	Maximum	Unlimited	Unlimited	Unlimited	Unlimited

Notes:

- Overcoating times valid for a relative humidity of 50%
- Drying times may vary depending on temperature, humidity, and air movement

Curing time for DFT up to 2.0 mils (51 µm)		
Substrate temperature	Dry to touch	Dry to handle
40°F (4°C)	30 minutes	1 hour
50°F (10°C)	30 minutes	1 hour
70°F (21°C)	15 minutes	45 minutes
90°F (32°C)	10 minutes	30 minutes

Note: Curing times valid for a relative humidity of 50%

Product Qualifications

- Meets MPI Category #153, Light Industrial Coating, Interior, Water Based, Semi-Gloss (MPI Gloss Level 5)
- Meets MPI Category #153 X-Green™, Light Industrial Coating, Interior, Water Based, Semi-Gloss (MPI Gloss Level 5)
- Meets MPI Category #163, Light Industrial Coating, Exterior, Water Based, Semi-Gloss (MPI Gloss Level 5)

DISCLAIMER

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets

WORLDWIDE AVAILABILITY

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PITT-TECH® PLUS EP DTM ACRYLIC SEMI-GLOSS

REFERENCES

• CONVERSION TABLES	INFORMATION SHEET	1410
• EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
• SAFETY INDICATIONS	INFORMATION SHEET	1430
• SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD	INFORMATION SHEET	1431

WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

LIMITATIONS OF LIABILITY

IN NO EVENT WILL PPG BE LIABLE UNDER ANY THEORY OF RECOVERY (WHETHER BASED ON NEGLIGENCE OF ANY KIND, STRICT LIABILITY OR TORT) FOR ANY INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES IN ANY WAY RELATED TO, ARISING FROM, OR RESULTING FROM ANY USE MADE OF THE PRODUCT. The information in this sheet is intended for guidance only and is based upon laboratory tests that PPG believes to be reliable. PPG may modify the information contained herein at any time as a result of practical experience and continuous product development. All recommendations or suggestions relating to the use of the PPG product, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data, which to the best of PPG's knowledge, is reliable. The product and related information is designed for users having the requisite knowledge and industrial skills in the industry and it is the end-user's responsibility to determine the suitability of the product for its own particular use and it shall be deemed that Buyer has done so, as its sole discretion and risk. PPG has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Therefore, PPG does not accept any liability arising from any loss, injury or damage resulting from such use or the contents of this information (unless there are written agreements stating otherwise). Variations in the application environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results. This sheet supersedes all previous versions and it is the Buyer's responsibility to ensure that this information is current prior to using the product. Current sheets for all PPG Protective & Marine Coatings Products are maintained at www.ppgmc.com. The English text of this sheet shall prevail over any translation thereof.

AVAILABILITY

Packaging

1-gallon and 5-gallon containers

Product codes	Description
90-1610	White and Pastel Base
90-1620	Midtone Base*
90-1640	Neutral base*
90-1653	Black
90-1660	Red base
90-1680	Yellow base

Note: * Must be tinted

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