

LEGAL DESCRIPTION

THE NORTH 222.00 FEET OF THE SOUTH 1/2 OF TRACT 53, OF SECTION 23, TOWNSHIP 22 SOUTH, RANGE 26 EAST, AS REPRESENTED ON MAP MADE BY THE LAKE HIGHLANDS COMPANY OF FLORIDA AND DULY RECORDED IN PLAT BOOK [4] AT PAGE [11], OF THE PUBLIC RECORDS OF LAKE COUNTY, FLORIDA

LYING WITHIN 62.00 FEET WEST OF THE NORTH-SOUTH MID-SECTION LINE OF SECTION 23, TOWNSHIP 22 SOUTH, RANGE 26 EAST LAKE COUNTY, FLORIDA (SAID LINE ALSO BEING THE CENTERLINE OF RIGHT OF WAY, ACCORDING TO THE COUNTY ROAD 455, RIGH OF WAY SURVEY AND MAINTENANCE RIGHT OF WAY MAP, AS RECORDED IN ROAD PLAT BOOK 8, PAGE 67 THROUGH 75, INCLUSIVE, PUBLIC RECORDS OF LAKE COUNTY, FLORIDA, LESS AND EXCEPT ANY RIGHT OF WAY BY SAID MAINTENANCE MAP.

THAT PORTION OF THE FOLLOWING DESCRIBED PARCEL LYING WITHIN 33 FEET WEST OF THE NORTH-SOUTH MID-SECTION LINE OF SECTION 23, TOWNSHIP 22 SOUTH, RANGE 26 EAST, LAKE COUNTY, FLORIDA THE NORTH 1/2 OF TRACTS 53, IN SECTION 23, TOWNSHIP 22 SOUTH, RANGE 26 EAST, LAKE HIGHLANDS COMPANY, ACCORDING TO THE PLAT THEREOF RECORDED IN PLAT BOOK 4. PAGE 11. PUBLIC RECORDS OF LAKE COUNTY. FLORIDA.

THAT PORTION OF THE FOLLOWING DESCRIBED PARCEL LYING WITHIN 50 FEET WEST OF THE NORTH-SOUTH MID-SECTION LINE OF SECTION 23, TOWNSHIP 22 SOUTH, RANGE 26 EAST, LAKE COUNTY, FLORIDA THE EAST 1/2 OF TRACT 44, IN SECTION 23, TOWNSHIP 22 SOUTH, RANGE 26 EAST, LAKE HIGHLANDS COMPANY, ACCORDING TO

THE PLAT THEREOF AS RECORDED IN PLAT BOOK 4, PAGE 11, PUBLIC RECORDS OF LAKE COUNTY, FLORIDA.

CR 455 SOUTH LAKE TRAIL BOARDWALK SECTION 09, TOWNSHIP 22 S, RANGE 26 E FPID No. 453217-1-54-01

ANTHONY SABATINI

COMMISSIONER **DISTRICT 1**

KIRBY SMITH

COMMISSIONER **DISTRICT 3**

TIMOTHY MORRIS

COMMISSIONER **DISTRICT 5**

OWNER/DEVELOPER:

LAKE COUNTY BOARD OF COUNTY COMMISSIONERS **315 WEST MAIN STREET** TAVARES, FL 32778 ANGELA HARROLD PHONE: (352) 253-4950 ANGELA.HARROLD@LAKECOUNTYFL.GOV

ENGINEER/SURVEYOR:

HALFF 902 N SINCLAIR AVENUE TAVARES, FL 32778 DUANE K. BOOTH, P.E. (352) 343-8481 DBOOTH@HALFF.COM

OWNER/DEVELOPER:

FLORIDA DEPARTMENT OF TRANSPORTATION, FY 2025-26 STANDARD PLANS FOR ROAD AND BRIDGE CONSTRUCTION AND APPLICABLE INTERIM REVISIONS (IRs).

SEAN M. PARKS

COMMISSIONER

DISTRICT 2

LESLIE CAMPIONE

COMMISSIONER

DISTRICT 4

BOBBY BONILLA

EXECUTIVE DIRECTOR

PARKS AND WATER RESOURCES

STANDARD PLANS FOR ROAD CONSTRUCTION AND ASSOCIATED IRS ARE AVAILABLE AT THE FOLLOWING WEBSITE: HTTP://FDOT.GOV/DESIGN/STANDARDPLANS

OWNER/DEVELOPER:

FLORIDA DEPARTMENT OF TRANSPORTATION, FY 2025-26 STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION AT THE FOLLOWING WEBSITE: HTTP://FDOT.GOV/PROGRAMMANAGEMENT/IMPLEMENTED/SPECBOOKS

CONSTRUCTION PLAN FOR





1" = 1,000'

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FEBRUARY 24, 2025

100% PLANS

DATE	ISSUE	BY
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PRECAST S	SPECS PERMATRAK BOARDWALK





5/2025 8:12 AM AH51



2/25/2025 8:12 AM AH5













5/2025 7:48 AM AH5



25/2025 8:10 AM AF



5/2025 8:10 AM AH512



25/2025 8:10 AM AF



25/2025 8:09 AM AH51

PIN SC	HEDULE
SECURING DEVICE	PIN
HORIZONTAL PIN SPACING	2' (0.60 m)
VERTICAL PIN SPACING	2.5' (0.75 m)
EMBEDMENT DEPTH	PER MANUFACTURES DESIGN

CR 455 SOUTH LAKE TRAIL BOARDWALK **GENERAL NOTES**

GENERAL

1. THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH THE PROJECT ARCHITECTS PLAN LAYOUT AND GUIDELINES. SUITABILITY FOR ACCESS AND INTENDED USAGE SHALL BE THE RESPONSIBILITY OF THE ARCHITECT.

2. VEHICULAR ACCESS LARGER THAN THE DESIGN LIVE LOAD SHALL BE LIMITED BY PERMANENT PHYSICAL MEANS.

3. PRIOR TO CONSTRUCTION THE CONTRACTOR SHALL VERIFY ALL ELEVATIONS THROUGH THE PROJECT ARCHITECT. PRIOR TO CONSTRUCTION, ALL FOUNDATION LOCATIONS SHALL BE STAKED BY THE SURVEYOR PER THE APPROVED DRAWINGS MARKED 'FOR CONSTRUCTION'.

4. ONLY PERMATRAK NORTH AMERICA MAY PROVIDE THE PRECAST STRUCTURE SHOWN ON THESE PLANS.

5. INSTALLER SHALL NOT CUT OR MODIFY ANY PERMATRAK COMPONENTS WITHOUT PERMATRAK'S APPROVAL.

6. THE INSTALLER IS RESPONSIBLE FOR THE APPROPRIATE MEANS AND METHODS FOR THIS PROJECT, INCLUDING ENSURING PROPER CONSTRUCTIBILITY OF ALL COMPONENTS SHOWN ON THESE PLANS. NO EQUIPMENT MAY BE OPERATED ON THE STRUCTURE, UNLESS NOTED OTHERWISE IN THE DESIGN DATA ON THIS SHEET.

7. A MATERIAL CHANGE TO THE BOARDWALK SYSTEM IS NOT ALLOWED AND NOT CONSIDERED AN EQUAL

8. PRIOR TO CONSTRUCTION, ALL EXISTING UTILITIES, BUILDING LOCATIONS, EXISTING FOUNDATIONS AND TREE ROOTS (AS APPLICABLE) SHALL BE LOCATED TO VERIFY NO CONFLICTS EXIST WITH THE STRUCTURES SHOWN ON THESE PLANS.

DESIGN DATA

1. BOARDWALK SHALL BE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS AND THE LRFD GUIDE SPECIFICATION FOR THE DESIGN OF PEDESTRIAN BRIDGES.

2. DESIGN LIVE LOAD: PEDESTRIAN LOADING - 90 PSF UNIFORM VEHICULAR LOADING - H-5 DESIGN TRUCK (10,000 LBS. VEHICLE)

FOUNDATIONS SHALL BE DESIGNED FOR THE FOLLOWING.

APPLIED PIER LOADS: COMPRESSION: 19.8 KIPS (SERVICE) LATERAL: = 1.5 KIPS (SERVICE)

3. A HYDRAULIC ANALYSIS. INCLUDING SCOUR EVALUATION. HAS NOT BEEN PERFORMED BY PERMATRAK. THIS SCOPE IS THE RESPONSIBILITY OF THE DESIGN CONSULTANT.

4. ALL GEOTECHNICAL RECOMMENDATIONS CONTAINED IN THE REPORT OF SUBSURFACE INVESTIGATION SHALL BE FOLLOWED. REPORT "GEOTECHNICAL INVESTIGATION, PROPOSED SOUTH LAKE TRAIL IMPROVEMENTS, COUNTY ROAD 455 CLERMONT, LAKE COUNTY, FLORIDA" WAS DATED SEPTEMBER 30, 2020 AND PRODUCED BY ANDREYEV ENGINEERING, INC.. AN ASSUMED ALLOWABLE BEARING PRESSURE OF 2,000 PSF WAS USED IN THE FOUNDATION DESIGN. CONTRACTOR TO VERIFY.

5. THE RAILING SUPPLIER SHALL SUBMIT SITE SPECIFIC SHOP DRAWINGS IN ACCORDANCE WITH THESE BOARDWALK DRAWINGS AND FDOT STANDARD DRAWING 515-062 48" HEIGHT ALUMINUM RAILING WITH TYPE 1 VERTICAL PICKETS.

MATERIAL

1. FASTENERS, BOLTS AND HARDWARE SHALL BE GALVANIZED, FIBER REINFORCED POLYMER (FRP) OR GRADE 316 STAINLESS STEEL

2. ALL REINFORCING SHALL BE UNCOATED GRADE 60 CONFORMING TO ASTM A615.

1. ACCEPTABILITY CRITERIA FOR TREADS AND CURBS (IF APPLICABLE): THE FINISHED VISIBLE (IN THE FINAL INSTALLED POSITION) SURFACE SHALL HAVE NO OBVIOUS IMPERFECTIONS OTHER THAN MINIMAL COLOR OR TEXTURE VARIATIONS FROM THE APPROVED SAMPLES OR EVIDENCE OF REPAIRS WHEN VIEWED IN GOOD TYPICAL DAYLIGHT ILLUMINATION WITH THE UNAIDED NAKED EYE AT A 20 FT. VIEWING DISTANCE. APPEARANCE OF THE SURFACE SHALL NOT BE EVALUATED WHEN LIGHT IS ILLUMINATING THE SURFACE FROM AN EXTREME ANGLE AS IT TENDS TO ACCENTUATE THE MINOR SURFACE IRREGULARITIES. THE FOLLOWING IS A LIST OF FINISH DEFECTS THAT SHALL BE PROPERLY REPAIRED, IF OBVIOUS WHEN VIEWED AT A 20 FT. DISTANCE. PATCHING (BY A TRAINED SKILLED CONCRETE REPAIR PERSON) IS AN ACCEPTABLE REPAIR METHOD.

- COLOR

STRUCTURE	BO (AL
PERMATRAK BOARDWALK	

CONCRETE	STRENGTHS
F'C = 5,000 KSI	F'C = 4,000 KSI
PRECAST TREADS	C.I.P. COLUMNS
PRECAST BEAMS	C.I.P. FOOTINGS

QUALITY ASSURANCE SPECIFICATIONS

a. RAGGED OR IRREGULAR SURFACES

b. EXCESSIVE AIR VOIDS (COMMONLY CALLED BUG HOLES) LARGER THAN 1/4 IN. EVIDENT ON THE TOP SURFACE OF THE TREAD OR CURBS (IF APPLICABLE). c. ADJACENT FLAT AND RETURN SURFACES WITH GREATER TEXTURE AND/OR

DIFFERENCES THAN THE APPROVED SAMPLES OR MOCKUPS.

d. CASTING AND/OR AGGREGATE SEGREGATION LINES EVIDENT FROM DIFFERENT CONCRETE PLACEMENT LIFTS AND CONSOLIDATION.

e. VISIBLE MOLD JOINTS OR IRREGULAR SURFACES.

RUST STAINS ON EXPOSED SURFACES.

g. UNITS WITH EXCESSIVE VARIATION IN TEXTURE AND/OR COLOR FROM THE APPROVED SAMPLES, WITHIN THE UNIT OR COMPARED WITH ADJACENT UNITS.

h. BLOCKING STAINS EVIDENT ON EXPOSED SURFACES.

AREAS OF BACKUP CONCRETE BLEEDING THROUGH THE FACING CONCRETE.

FOREIGN MATERIAL EMBEDDED IN THE SURFACE. k. VISIBLE REPAIRS AT A 20 FT. VIEWING DISTANCE.

REINFORCEMENT SHADOW LINES.

m. CRACKS VISIBLE AT A 20 FT. VIEWING DISTANCE.

CR 455 SOUTH LAKE TRAIL BOARDWALK: APPROXIMATE PERMATRAK BOARDWALK LENGTH, AREA & NUMBER OF COMPONENTS

APPROXIMATE OARDWALK LENGTH ALONG CENTERLINE)	BOARDWALK WIDTH	STRUCTURE AREA ±	1'-6" Ø C.I.P. COLUMNS	3'-0" X 8'-0" X 1'-0" C.I.P. FOOTINGS	RAILING LENGTH
446'-8" ±	9'-0" (8'-0" MIN. CLEAR)	4,020 FT ² ±	38	21	894'-0" ±

SUPPLIED BY CONTRACTOR CAST-IN-PLACE CONCRETE **EXPANSION JOINT MATERIAL**

RAILING AND CONNECTION HARDWARE

PROJECT COMPONENTS

SUPPLIED BY PERMATRAK

)" C.I.P.	160	446'-8" (ALONG 0 - 5 1/2" THICK X 2'-9 RECAST CONCRETE I PLUS JOINTS AT 1	CENTERLINE) 3/8" WIDE X 9'-0" LOI PERMATRAK TREAD I/8" ± PER JOINT	NG S	1'-6" Ø) C.I.P.		(⊋ BIKE (FDOT
(TYP.)		ANGLE (TYP.)				(TYP.)			(TYP.)
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2'-4" TYPIC/	al Span (U.N.O.)							.)	
		RTIAL BOAF	RDWALK P		·				· 0.
			SCALE: 1/2	2" = 1'-0"				· .	I
	160	446'-8" (ALONG 0 - 5 1/2" THICK X 2'-9	CENTERLINE) 3/8" WIDE X 9'-0" LOI	NG					
	Р	PLUS JOINTS AT 1	PERMATRAK TREAD I/8" ± PER JOINT	S 1'-	6" Ø C.I.P.			ଦ୍ BIKE/PED (FDOT INDE	ALUM X 515-
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	160	446'-8" (ALONG 0 - 5 1/2" THICK X 2'-9	CENTERLINE) 3/8" WIDE X 9'-0" LOI	NG					
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	PAF	RTIAL BOAF	RDWALK P	LAN				· · · · ·	
		· · ·	SCALE: 1/2	2" = 1'-0"	A	· ·		·	

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EI	LEVATED PRECAST CONCRETE BOARDWALK	1.3	QUALITY ASSURANCE
PF	ROJECT SPECIFICATIONS V4.1 UPDATED SEPTEMBER 2023	A.	The contractor performing the installation of
PRE	CAST CONCRETE BOARDWALK SYSTEM		and length similar to those shown on the plan for this project. The contractor shall submit a the last three (3) years on which the contractor
PAF	RT 1-GENERAL		shown on the plans. The list of projects shall representatives who can verify the Contracto
1.1	SUMMARY	B.	Manufacturer Qualifications: Not less than 10 products as described below.
A.	These specifications are for a precast concrete boardwalk and shall be regarded as minimum standards for this project. These specifications are based upon products designed and supplied by:		 Components shall be factory fabricated registered to do business in the State of
	PermaTrak North America LLC Ph: (864) 354-4870		 Boardwalk supplier (Precaster) for the b color pigmentation. Boardwalk supplier (Precaster) shall have
	Ph: 877-332-7862 www.permatrak.com		boardwalk supplier (Freeaster) shart hat boardwalk projects in design, production
	Contact: Mr. John Pyle jpyle@permatrak.com		 Boardwalk supplier (Precaster) must be Precast components must be manufacture steel forms. Temporary (i.e., Timber) and in writing by the Boardwalk Engineer.
	This item shall also include the design, specification, and construction of a railing and foundation system that is attached to the proposed boardwalk system.	C.	Acceptability Criteria for Treads and Curbs (position) surface shall have no obvious imper from the approved samples or evidence of re
1.2	MINIMUM STANDARDS: The selected boardwalk shall have the following minimum characteristics:		with the unaided naked eye at a 20 ft. viewin evaluated when light is illuminating the surfa minor surface irregularities. The following is obvious when viewed at a 20 ft. distance. Pat
A.	The precast system shall be designed as a modular flexible system allowing a prescribed settlement at pier locations. Joints shall be designed for such movement to occur without damage to the structural integrity of the system.		 Ragged or irregular surfaces.
B.	Boardwalk system (beams, treads, and curbs if applicable) must be reinforced precast concrete. A		2. Excessive air voids (commonly called b the tread or curbs (if applicable).
	material change, including cast-in-place concrete, is not considered an equal to the design shown on the bid documents.		 Adjacent flat and return surfaces with gr samples or mockups. Casting and/or aggregate segregation lin
C.	Walking surface (treads) shall be made of reinforced precast concrete, and supported by reinforced precast concrete beams. Where applicable, edges of treads will receive precast concrete curbs.		 Casting and/or aggregate segregation in consolidation. Visible mold joints or irregular surfaces
D.	Walking surface (finish) of top surface of treads shall have a formliner finish with one of PermaTrak's standard textures. Texture must be integral with the concrete and shall not be an applied post pour wearing surface.	1	 Rust stains on exposed surfaces. Units with excessive variation in texture unit or compared with adjacent units. Blocking stains evident on exposed surfaces.
E.	Precast concrete treads shall be structural load bearing elements and shall interlock with one another via a "tongue and groove" connection.		 Areas of backup concrete bleeding throu Foreign material embedded in the surface Visible repairs at a 20 ft. viewing distant Painforcement shadow lines
F.	All precast shall consist of integrally colored concrete in a color selected by the owner from one of PermaTrak's "standard colors". All color pigment shall meet ASTM C979 Standard Specification for Pigments for Integrally Colored Concrete.	D	 13. Cracks visible at a 20 ft. viewings distar
G.	DESIGN LOADS: See PT01 for pedestrian and vehicular design live loads.	D.	to those required for this Project.
H.	Treads shall maintain a "boardwalk appearance", specifically meaning each tread shall have a width: length ratio ranging from a minimum of 3:1 to a maximum of 14:1. Width is defined as the tread dimension perpendicular to the normal direction of travel. Length is defined as the tread dimension	Ε.	Mock-Up: Provide, if required by Architect/ showing the surface preparation techniques a
I.	measured in the direction of travel. Tread width shall be as noted on the contract drawings. Alignment should follow the horizontal and		 Finish areas designated by Architect / E Do not proceed with remaining work un Refinish mock-up area as required to pr
	vertical alignment shown on the contract plans.	1.4	DESIGN
J.	Connectors for curbs (if applicable) to treads shall not be visible to boardwalk users while viewed from the top of the walkway.	A.	For applications requiring minimum disturba by the Owner to be avoided during construct
K.	All tread-to-beam connectors shall be non-corrosive, and hidden from view. Metallic tread-to-beam connectors are not acceptable for this project.		Contractor or Engineer/Architect to provide a items of interest including tree roots that can
L.	Boardwalk supplier shall provide a field representative on site for a minimum of 2 days. Field representative shall be knowledgeable in the installation of precast concrete boardwalks.	B.	The designer of the boardwalk, foundation ar Professional Engineer licensed in the State of of experience in the design of concrete struct
		C.	The foundation design shown on the boardwa geotechnical report entitled referenced on PT
			geotechnical report entitled referenced on
1			

- A. DESIGN CRITERIA: The design of the boardwalk and railing system shall comply with the following guidelines:
 - AASHTO LRFD Guide Specifications for The Design of Pedestrian Bridges, 2nd Edition with 2015 Interim Revisions.
 - Latest Version of AASHTO LRFD Bridge Design Specifications for Highway Bridges.
 - Latest Version of American Concrete Institute Building Code and Commentary. 4. In addition to the dead loads of the system, the structure shall be designed for the live loads
 - defined in Section 1.2 G above.
 - 1.5 SUBMISSIONS: Prior to the start of fabrication or construction, the Contractor shall submit to the Engineer a design package, which shall include, but is not limited to, the following:
 - A. FOR APPROVAL SUBMISSIONS: Prior to the start of fabrication or construction, the Contractor shall submit to the Engineer a design package, which shall include but not limited to the following:
 - **DETAILED PLANS:**
 - a. PLAN VIEW: Full plan view of the boardwalk, foundation and railing system drawn to scale. The plan view must reflect the proposed horizontal alignment as shown on the design plans.
 - PARTIAL ELEVATION VIEW (IF REQUESTED): Full elevation view of the boardwalk. railing and foundation system drawn to scale which reflect the actual vertical alignment. Elevation views shall indicate the elevation at the top and bottom of the boardwalk and foundation system components.
 - DETAILS: Details of all boardwalk and railing system components and their connections such as the length, size and where changes occur; connections; etc.
 - d. CODE REFERENCE: Design parameters used along with AASHTO references.
 - CONSTRUCTION SPECIFICATIONS:
 - a. Construction methods specific to the boardwalk vendor chosen. Submittal requirements such as certification, quality and acceptance/rejection criteria shall be included. Details on connection of boardwalk units and foundation system such that assurance of uniform load transfer shall be checked.
 - B. FINAL SUBMISSION: Once a boardwalk, foundation and railing system design has been reviewed and accepted by the Owner, the Contractor shall submit the final plans. The designer of the boardwalk, foundation and railing system is responsible for the review of any drawings prepared for fabrication. One set of all approved shop drawings shall be submitted to the Engineer's permanent records.
 - . SUBMITTALS: Product Data: Submit Manufacturer's technical product data for railing components and accessories.
 - Manufacturer to supply submittal drawings for approval to include the following:
 - Section-thru details.
 - Mounting methods.
 - 3. Typical Elevations.
 - 4. Key plan layout.

- 1. Be stamped by a licensed Professional Engineer in the State of the project location.
- Show actual field conditions and true elevation and location supplied after field verification. Clearly detail reinforcement in beams, treads and curbs including clear dimension from concrete 3. edge, size and amount of rebar.
- 4. Clearly state concrete compressive strength, steel type and strength, and a listing of all component weights including lifting locations.
- 1.6 DELIVERY, STORAGE, AND HANDLING
- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Field Measurements: Where handrails and railings are indicated to fit to other construction, check actual dimensions of other construction by accurate field measurements before fabrication; show recorded measurements on final shop drawings:
- Where field measurements cannot be made without delaying the railing fabrication and delivery, obtain guaranteed dimensions in writing by the Contractor and proceed with fabrication of products so as not to delay fabrication, delivery and installation.

The pile foundations shall have installed piles of size ns for a minimum of three (3) years prior to the bid date list containing at least three (3) projects completed in tor has installed piles of a size and length similar to those contain names and phone numbers of owner's or's participation on those projects.

0 years experience in the actual production of precast

- and engineered by single entity. This entity shall be f the project location.
- boardwalk shall have in-house color mixing facilities for
- ave either a minimum experience of 5 years or 50 on, and field consultation.
- e certified by PCI or NPCA.
- red with the use of hot rolled steel skin in reinforced nd/or single use forms are unacceptable unless approved
- (if applicable): The finished visible (in the final installed rfections other than minimal color or texture variations pairs when viewed in good typical daylight illumination ng distance. Appearance of the surface shall not be ace from an extreme angle as it tends to accentuate the s a list of finish defects that shall be properly repaired, if tching (by a trained skilled concrete repair person) is an
- bug holes) larger than ¹/₄ in. evident on the top surface of

reater texture and/or color differences than the approved

- nes evident from different concrete placement lifts and
- and/or color from the approved samples, within the
- faces.
- ugh the facing concrete.
- ce. nce.
- nce.

xperience in installation of systems similar in complexity D. SHOP DRAWINGS: Shop drawings shall:

- Engineer, a mock-up for evaluation of the boardwalk and application workmanship.
- ngineer.
- ntil mock-up is accepted by Architect / Engineer. roduce acceptable work.
- ance due to tree roots or other existing objects specified tion, the Boardwalk Manufacturer requires the a survey of the proposed boardwalk location identifying not be disturbed per the Owner.
- ind railing system shall be a qualified registered f the project location and having a minimum of 20 years tures, foundation and railing systems.
- alk drawings are based recommendations found in the T01 (if applicable).

- C. Coordinate fabrication and delivery schedule of handrails with construction progress and sequence to avoid delay of railing installation.
- 1. Air entrained composed of Portland cement, fine and course aggregates, admixtures and water. The air-entraining feature may be obtained by the use of either an air entraining Portland cement or an air entraining admixture. The entrained air-content shall be not less than four percent or more than seven percent.
- 1.7 WARRANTY:
- A. Contractor will be responsible for installation defects associated with the boardwalk and abutment components, foundation system, and railings for a period of 12 calendar months from the date of final acceptance by the Owner.
- B. Boardwalk manufacturer shall warranty all precast concrete components against defects in material and workmanship for a period of 10 years.
- C. Railing manufacturer shall warranty the railing against defects in materials and workmanship for a period of 12 months.
- 1.8 MEASUREMENT AND PAYMENT
- A. Precast concrete boardwalk, railings, and foundations shall be paid for at the contract lump sum price as listed in the bid proposal for "Precast Concrete Boardwalk". This price shall include all materials, equipment, labor and work necessary for and incidental to the design, construction, delivery, unloading, assembly, and placement of the boardwalk and foundation as shown in the contract plans including all railings on the superstructure.

PART 2-MATERIALS & TESTING

- 2.1 PRECAST CONCRETE: shall conform to the following:
- A. The minimum compressive strength of the concrete shall be 4000 psi measured at 28 days.
- B. All precast concrete shall contain structural steel reinforcement as designed by the Engineer of
- C. All precast concrete components shall be air entrained composed of Portland cement, fine and course aggregates, admixtures and water. The air-entraining feature may be obtained by the use of either an air entraining Portland cement or an air entraining admixture. The entrained air-content shall be not less than four percent or more than seven percent.
- D. All reinforcing steel shall be standard uncoated steel conforming to ASTM A615

PART 3 - EXECUTION

record.

- 1.1 PRECAST CONCRETE BOARDWALK
- A. Installation of the precast concrete boardwalk system and railings, if applicable, shall be performed in accordance to the approved plans and manufacturers installation instructions. Boardwalk manufacturer shall provide a field representative to review installation instructions with the Contractor and Engineer and to certify that the installation has been performed according to the approved drawings and manufacturer's instructions.

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DATE								
		CR 455 SOUTH LA	ROARDWAI					
	q						COUNTY, FL	REAL FLORIDA • REAL CLOSE
				900 NORTH SINCI AIR AVE	TAVARES, FLORIDA 32778 TEL. (352) 343-8481		COUNTY, FL	CERTIFICATE OF AUTHORIZATION NUMBER: 33380 REAL FLORIDA • REAL CLOSE